



PIEDMONT'S TIMELESS TREASURES

OCTOBER 23 - 31, 2026

from \$3,999

**Air and Land 9 Days, 8 Nights Including Hotels, Meals, Day Trips,
and Airfare From New York**

**Early bird
special pricing if
booked by February
22, 2026. Reserve
now. This trip will sell
out quickly.**



Embark on a captivating journey through Italy's northwest, where rich history, exceptional wines, and breathtaking landscapes await. From the charming town of Biella, explore the enchanting Piedmont region with exclusive wine tastings, visits to medieval castles, and unforgettable shopping experiences. Discover the vibrancy of Turin, the beauty of Lake Maggiore, and the treasures of Milan, a city synonymous with fashion and elegance. Indulge in Italy's finest wines and cuisines, uncover centuries of art and culture, and experience a perfect blend of adventure and relaxation. This crafted itinerary will immerse you in Italy's charm, leaving you with lifetime memories. Extend your stay with an optional Milan extension, and dive deeper into this iconic city's captivating history and vibrant life! This is your invitation to experience Italy like never before.

For more details & reservations contact:

Carol Ricken at the Ulster County Regional
Chamber of Commerce

E-mail: carol@ulsterchamber.org

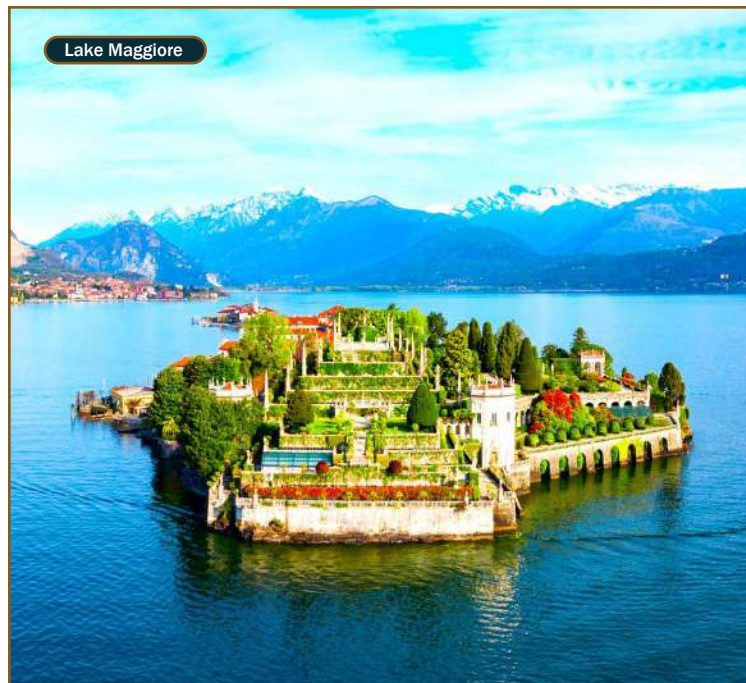
Phone: (845) 417-7143

CLICK HERE

For the online Brochure and Registration



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PROGRAM INCLUDED FEATURES

- **AIR TRANSPORTATION** Air transportation from New York
- **FIRST-CLASS ACCOMMODATIONS** - 7 nights first class hotels
- **MEALS** 11 included meals - 7 breakfasts and 4 dinners
- **THE PROGRAM** Sightseeing, including a local guide and all entrance fees, as follows: a tour of Biella, Candelo, and Roppolo Castle with wine tasting, a tour of Piedmont wine country, Turin, a tour of Lake Maggiore and Stresa, and a tour of the fashion house Ermenegildo Zegna and the Menabrea Brewery. Optional tours are available
- **JOURNEY OF DISCOVERY** Our program encompasses cultural connections, in-depth learning of the local economy and social systems, and interaction with locals
- **PROFESSIONAL TOUR DIRECTOR** Assistance of a professional Tour Director during tours and transfers upon arrival in Milan
- **FIRST-CLASS MOTORCOACHES** Touring by private first-class air-conditioned motorcoach
- **BAGGAGE HANDLING AND TRANSFERS** Baggage handling for one piece of checked luggage outside of the airport

OPTIONAL EXTENSION TO MILAN INCLUDED FEATURES:

- **FIRST-CLASS ACCOMMODATIONS** 2 nights first class hotels
- **MEALS** - 2 included -2 breakfasts
- **THE PROGRAM** Sightseeing, including local guide and all entrance fees as follows: Visit to Bergamo and tour of Milan and much, much more
- **PROFESSIONAL TOUR DIRECTOR** Assistance of a professional Tour Director for the entire length of the tour
- **FIRST CLASS MOTORCOACHES** Touring by private first-class air-conditioned motorcoach
- **BAGGAGE HANDLING AND TRANSFERS** Baggage handling for one piece of checked luggage outside of the airport

DESTINATION HIGHLIGHTS

Visit a mostly unexplored part of Italy • A relaxing 7 nights in one hotel • Biella • Indulge in Barolo • Savor Barbaresco wines • Enjoy Nebbiolo, Asti • Relish white truffles • Tour ancient cellars • Explore Candelo Ricetto • Visit Roppolo Castle • Explore Turin and Holy Shroud Museum • Cruise Lago Maggiore • Admire Isola Bella • Wander Isola Madre palace • Sip Menabrea Lager • International Fashion - Casa Zegna • Bergamo Alta • Milan's landmarks and much, much more.





TOUR PRICE

The Tour Price \$3,999 per person, double occupancy, including a free Turin Early Bird Discount tour. This early bird rate is valid if the program is reserved with a deposit by February 22, 2026. After this date, the price increases to \$4,199 per person and the Turin tour is \$149 per person. Don't wait this trip will sell out fast.

Single supplement \$799 - limited availability.

Optional Milan Extension \$799 per person, double occupancy; add \$299 for a single supplement.

Please note Quest Voyager reserves the right to make corrections or adjustments to the travel program, as necessary. For full pricing details and to reserve, select **[CLICK HERE](#)** or scan the QR code on the front page of this brochure.

Day 1 – Depart USA Set off on your overnight international trip to Milan. Meals and beverages are served on board.

Day 2 – Milan - Biella Prepare for an unforgettable experience that will captivate every sense in Italy's enchanting Piedmont region. Savor legendary wines—Barolo, Barbaresco, Nebbiolo, Asti—and indulge in culinary delights, including prized white truffles, hazelnuts, chocolate, artisan cheeses, and diverse rice specialties. Enjoy wine tastings in centuries-old cellars, explore majestic castles, museums, spiritual sites, and historic sanctuaries, and shop in the global headquarters for textiles and designer fashion. Upon arrival in Milan, transfer to your home base in Biella to launch your Italian adventure. Tonight, dinner is at the hotel (D)

Day 3 – Biella - Candelo - Roppolo - Biella In this hidden corner of the world called Biella you will have a truly authentic Italian experience. Whether you are strolling through an open-air market, shopping for the latest fashions in a chic boutique, or gazing over the medieval part of town, the charms of this Italian town will embrace you. Here, you will marvel at the Cathedral, dedicated to Biella's patron Saint Stephen that stands proudly aside the 11th century Baptistry, still in use today. In the cathedral, you will see an amazing painting – a rare example of "The Sunday Christ." This well-preserved 15th century fresco depicts Jesus Christ appearing pierced and wounded. Next, you will discover the Ricetto di Candelo, a medieval fortified village built between the 13th and 14th centuries whose cellars were once used to store grains and wine and are now modern-day artists' studios, wine shops, and restaurants. After lunch, the exploration continues with a visit to Roppolo Castle and wine tasting. This ancient castle dates back to the late 9th century and is located on top of a hill, guarding the road from the Vercelli plains and leading to the Alps of Valle d'Aosta. After an exciting day of discovery, you will return to your hotel in Biella for dinner. (B,D)

Day 4 – Biella - Optional Turin Tour Day at leisure or embark on an optional tour to the capital of the Piedmont region, and in fact, the first capital of Italy -Turin. On your optional tour, you will visit the Holy

Shroud Museum*, showcasing details about the research conducted on the Shroud since 500AD. This part of the tour culminates in the Church of the Holy Shroud, where a perfect life-size color reproduction of the Shroud is preserved. According to the tradition, this is the replica of what is believed to be the Shroud mentioned in the Gospels that was used to envelop the body of Jesus Christ in the Sepulcher. As the day continues, tour the city's center. From the beautiful Piazza Castello, you can see the Palazzo Reale, Palazzo Madama, the Royal Library and Armory, the Teatro Regio, the Church of San Lorenzo, and the Cathedral of San Giovanni, where the actual Holy shroud, has been preserved since 1578. * Based on availability (B)

Day 5 – Biella - Lake Maggiore - Biella Simply breathtaking, the Italian "Lago Maggiore" beckons for you to enjoy. Today you will tour part of Italy's second-largest lake by boat, which stretches from Sesto Calende to Switzerland in its entirety. Visit two of the Borromean Islands: Isola Bella and Isola Madre. On Isola Bella, discover the majestic Baroque-style Palace and its formal Italian-style gardens sprawled over ten terraces. On Isola Madre, stroll through its splendid Renaissance Palace surrounded by an awe-inspiring botanical garden with subtropical plants, and rare flora of camellia, azalea, and rhododendron. Explore the lake's most famous town Stresa while taking in the captivating surroundings. (B)

Day 6 – Biella - Wine country (Barolo) - Biella Today, take the opportunity to venture into Piedmont's acclaimed wine country on this tour. The capital of Langhe, Alba, is famous for its white truffles and fine wines, particularly Italy's premier reds – Barolo and Barbaresco made from the Nebbiolo grape. In Barolo, a picturesque town located in the heart of the wine hills, enjoy a guided visit to the new Wine Museum, at the Castello di Barolo, a groundbreaking exhibit devoted to the nectar of the gods, followed by a wine tasting. (B)

Day 7 – Biella - Optional Sanctuary Tour Day at leisure or embark on an optional half-day journey to the awe-inspiring Sanctuary of Oropa. Explore a sacred complex of 19 chapels—twelve adorned with frescoes, statues celebrating the Madonna, and seven depicting



renowned Christian narratives. As a UNESCO World Heritage site, this mountain-top sanctuary also displays hundreds of heartfelt “Ex Voto” paintings from pilgrims dating back to the 15th century. In the afternoon, enjoy free time to explore Biella’s famed shopping scene—home to iconic design names like Cerruti, Fila, Zegna, and Piacenza. Tonight, dinner is at a local restaurant. (B,D)

Day 8 – Biella - Zegna - Biella Biella is a major center for textile engineering, featuring thousands of textile companies that lead the world’s wool production. This place is globally renowned for its wool and cashmere garments. An internationally acclaimed fashion house Ermenegildo Zegna was founded 100 years ago in the province of Biella. Visit the acclaimed Casa Zegna and enjoy the chance to shop in this unique establishment. Then, tour Biella’s historic Menabrea Brewery—for a tour and beer-tasting experience. Established in 1846 and celebrated for its award-winning lager. Later enjoy leisure time exploring the city’s charming streets before dinner at a local venue. (B,D)

Day 9 – Biella - Milan to USA or extend your stay with an optional Milan extension Conclude your Italian odyssey with a morning transfer from Biella to Milan for your return flight home—or choose to extend your stay and further immerse yourself in the magic of Milan. (B)



Moderate Tour: On and off coach/boat, a traveler needs to be a proficient walker on all terrains and in relatively good physical shape. Walking tours, standing for 30 minutes or longer in one spot, on slopes, city streets, or village cobblestones. **Mobility Advisory:** This trip will require active physical mobility. Travelers will be expected to walk, unassisted, at a moderate, steady pace, occasionally over difficult terrain such as uneven cobblestones. Travelers will also be expected to be able to get on and off various means of transportation, unassisted. We reserve the right to decline a participant’s registration at our discretion, in order to maintain the integrity, safety, and overall experience of the program for all travelers.

OPTIONAL MILAN EXTENSION OCTOBER 31-NOVEMBER 2, 2026

Day 9 – Biella - Bergamo - Milan Perched atop a hill in Italy’s Lombardy region, the medieval walled city of Bergamo Alta beckons you to relive history. Wander through the charming Piazza Vecchia and admire architectural treasures dating back to the 5th century A.D. before descending into the vibrant energy of Bergamo Bassa and arriving in Milan, where free time awaits to explore at your leisure. (B)

Day 10 – Milan - City Tour Embark on a captivating half-day tour of Milan, Italy’s fashion capital. Discover iconic landmarks and immerse yourself in the city’s dynamic spirit with an expert guide. Marvel at the medieval Sforza Castle, stand in awe before the Duomo—Italy’s largest Gothic masterpiece crowned with 135 marble spires and the iconic Golden Madonnina—and see the world-class Scala Opera House. Stroll through the stylish Galleria Vittorio Emanuele and uncover the mystery of Milan. Later, enjoy an evening free to savor Milan’s exquisite dining and vibrant street life. (B)

Day 11 – Milan to USA After breakfast, transfer to the airport for your return flight home, carrying memories of an extraordinary Italian adventure. (B)

(B) - Breakfast, (L) - Lunch, (D) - Dinner.

Hotel (when listed) and Itinerary are subject to change. Quest Voyager reserves the right to make corrections or adjustments to the travel program as necessary.

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